TARPSTOP®
RUNNING THROUGH WALLS

INSTALLATION MANUAL
(READ BEFORE INSTALLING)

EZ-OVER
FLIP TARP SYSTEM
FOR DUMP BODIES UP TO 26' LONG

TARPSTOP, LLC MANUFACTURING AND INSTALLATION FACILITIES

SHIPPING. All orders are shipped FOB from one of the TARPSTOP, LLC facilities listed below. Prepaid shipment will not be accepted unless quoted and approved in writing prior to acceptance of order. Claims for shortages must be made within 10 business days, all claims for damages or loss must be made with the carrier. No collect return shipments will be accepted without written authorization. Required delivery address and contact phone number must be provided to ensure accurate delivery. Please examine shipment thoroughly when delivered, verifying condition and quantities of items being shipped. In the event that shipping damage is encountered or not all items have arrived, proper documentation of the discrepancy must be noted on the delivery receipt. Failure to document damaged or missing merchandise on the delivery receipt may release the carrier of liability, resulting in the customer being responsible for replacement costs.

WARRANTY/RETURNS. TARPSTOP, LLC warrants that all new products are free from defects in materials and workmanship. This warranty is effective if products are properly installed and used in a manner for which they were intended. This warranty does not cover any labor incurred with the installation or disassembly of the product. With the exception to what is set forth above or in any product-specific warranty documentation, TARPSTOP, LLC makes no other warranties, express or implied, including but not limited to, warranties of merchantability or fitness for a particular use.

Authorized returns of any product require that a Return Material Authorization (RMA) be obtained from TARPSTOP, LLC prior to any products being returned. A copy of the RMA MUST accompany the product return for the return to be accepted. All shipments received without an RMA will be refused.

To obtain an RMA please call Customer Service at 877-999-8277. Once you have obtained the RMA, all shipments are to be sent to TARPSTOP, LLC, 12000 Williams Road, Perrysburg, Ohio 43551 unless otherwise specified. Freight will be FOB Perrysburg Ohio for Warranty and Shipment error issues only, TARPSTOP, LLC will arrange freight pick-up for these circumstances. For all other returns freight will be FOB from origination of shipment and the customer will be responsible for any applicable freight charges. C.O.D. returns will not be accepted.

If a returned product is found in our judgement to be defective in material or workmanship and is deemed to be a warranty issue, the decision to repair or replace the product will be at the sole discretion of TARPSTOP, LLC. If a returned product is found in our judgement to be a non-warranty issue, the customer will be contacted for authorization of repair or replacement of the product at the customer's expense. Customer will also be responsible for any freight charges associated with the return. Returns that are not warranty or shipment errors will be subject to a 10% restocking fee.

TARPSTOP, LLC will not be liable for any damages of any kind or nature to person, product or property, including but not limited to indirect, incidental, special, consequential or punitive damages of any kind, or damages for loss of profits or revenue, even if we have been advised of the possibility of such damages. There are no warranties for negligence or accident, or for products that are used, repaired, altered, modified or subject to misuse. TARPSTOP, LLC will not repair or replace products that fail or malfunction due to ordinary wear and tear, except as expressly provided in a product specific warranty. The use of non-Tarpstop, LLC parts in conjunction with TARPSTOP, LLC products will void this product warranty.

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INSTALLATION REQUIREMENTS

MANPOWER. A minimum of (2) employees are required to complete the installation of your Flip Tarp system under 6 Man Hours.

SUGGESTED SPACE. A work area of 2000 ft² is recommended, allowing for 10 ft on each side of the trailer. A 14 ft tall bay door is required for clearance of the trailer once the system is installed.

TOOLS/EQUIPMENT. Ladders and or scaffolds (Man Lift Preferred), (2) Power Drills with 1/2" Chucks, Right Angle Grinder with Grinding and Cut-Off Wheels, Ratchet Set (Impacts Optional), End Wrench Set, Allen Wrench Set, 3/4" x 82° Countersink, 7/16", 9/16", 11/32" drill bits, (12) Pairs of 10" Vise Grips, (4) C-Clamps, rubber mallet, Carpenters and or Combination Square, and a centering punch.

INSTALLATION NOTE. The dealer/customer agrees to install the Flip Tarp Kit in accordance with the installation manual and training. It is understood that Tarpstop has provided written instruction that applies to most trailer types installations however additional fabrication may be required to accommodate the tarp system. In such cases, it is at the expense of the installing agent and or its customer, and will not be invoiced to or paid by Tarpstop. In addition, Tarpstop provides the standard hardware needed to accommodate most installs. Tarpstop cannot anticipate unique requirements. Any additional hardware and costs needed to complete the install is the responsibility of the installing agent and/ or it's customer. Tarpstop will not participate in any additional costs or requirements beyond what has already been provided in accordance with the installation manual.

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IMPORTANT SAFETY INFORMATION. We at Tarpstop greatly appreciate your decision to purchase one of our EZ-Over Flip Tarp Kits, it is our greatest wish that our system will provide you with years of service and ease of use. Please thoroughly read and understand this manual before installing and operating this system, paying close attention to all safety bulletins and alerts that you will find throughout this manual. Failure to read and follow the instructions in this manual could result in failure of the tarping system and/or personal injury. Your trailer requirements may, however, require minor variations to these instructions. Please inspect the Flip Tarp Kit periodically when in use, and repair or replace damaged parts to the system when needed.

NEED HELP? CALL OUR HELPLINE

1-877-999-8277

MON-FRI 8AM - 5PM EASTERN TIME

ROLLER HARDWARE KIT - (KFP 0100-000-RH)

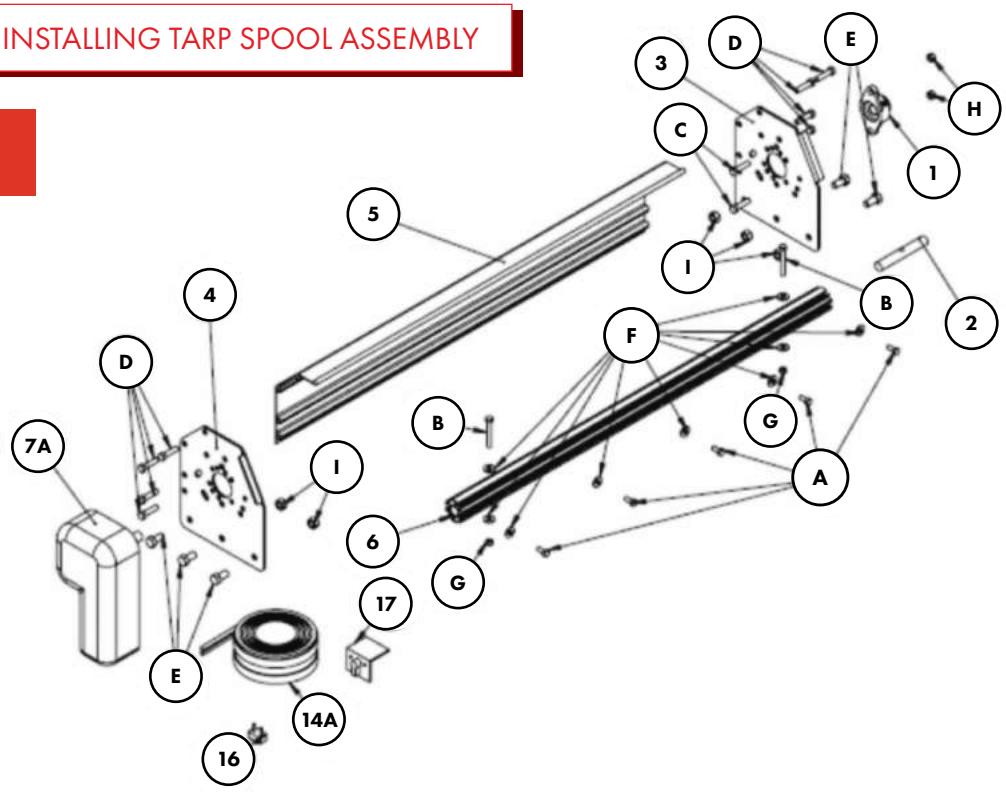
QTY	DESCRIPTION
1	Spool Mount Shaft (KFP 0100-200-06)
5	5/16" - 18 x 3/4" HHCS
2	5/16" - 18" Nyloc Locknut
9	5/16" USS Flat Washer
2	5/16" - 18 x 2 1/2" HHCS
6	1/2" -13 x 1" HHCS
6	1/2" - 13" Nyloc Locknut
4	3/8" - 16 x 1 1/2" HHCS
4	3/8" - Nyloc Locknut
8	3/8" x 1 1/2" Thread Cutting Bolt

BOW HARDWARE KIT- (KFP 0100-000-BH)

QTY	DESCRIPTION
4	1 1/4" Washer
4	5/8" - 11 x 1 1/2" HHCS
4	5/8" USS Flat Washer
4	5/8" -11" Nyloc Locknut
8	1/2" - 13 x 1/2" Hex Socket Head Set Screw
2	1 1/4" Snap Ring
4	3/8" - 16 x 2" GR5 (*grade 5*) Hex Bolt
8	3/8" USS Flat Washer
4	3/8" Nyloc Locknut

SECTION A: INSTALLING TARP SPOOL ASSEMBLY

FIGURE A
(ELECTRIC)



ITEM	QUANTITY	DESCRIPTION	PART #
1	1	3/4" Flange Bearing	KFP 0100-200-05
2	1	3/4" Spool Mount Shaft	KFP 0100-200-06
3	1	Passenger Side Spool Mount Bracket	KFP 0100-200-03
4	1	Driver Side Spool Mount Bracket	KFP 0100-200-02
5	1	Aluminum Wind Deflector	KFP 0100-200-01
6	1	Aluminum Tarp Spool	KFP 0100-200-04
7A	1	TarpTorque Gear Motor Kit	KFP 0101-200-01
14A	1	6 Ga. Dual Conductor Wire. 75ft.	KFP 0101-200-02
16	1	50A Breaker	KFP 0101-200-03
17	1	Electric Switch	KFP 0101-200-04
A	5	5/16" - 18 x 3/4" HHCS	
B	2	5/16" - 18 x 2 1/2" HHCS	
C	4	3/8" - 16 x 1 1/2" HHCS	
D	8	3/8" - 16 x 1 1/2" Threadcutting Bolt	
E	6	1/2" - 13 x 1 HHCS	
F	9	5/16" USS Flat Washer	
G	2	5/16" - 18 Nyloc Locknut	
H	2	3/8" - 16 Nyloc Locknut	
I	4	1/2" - 13 Nyloc Locknut	

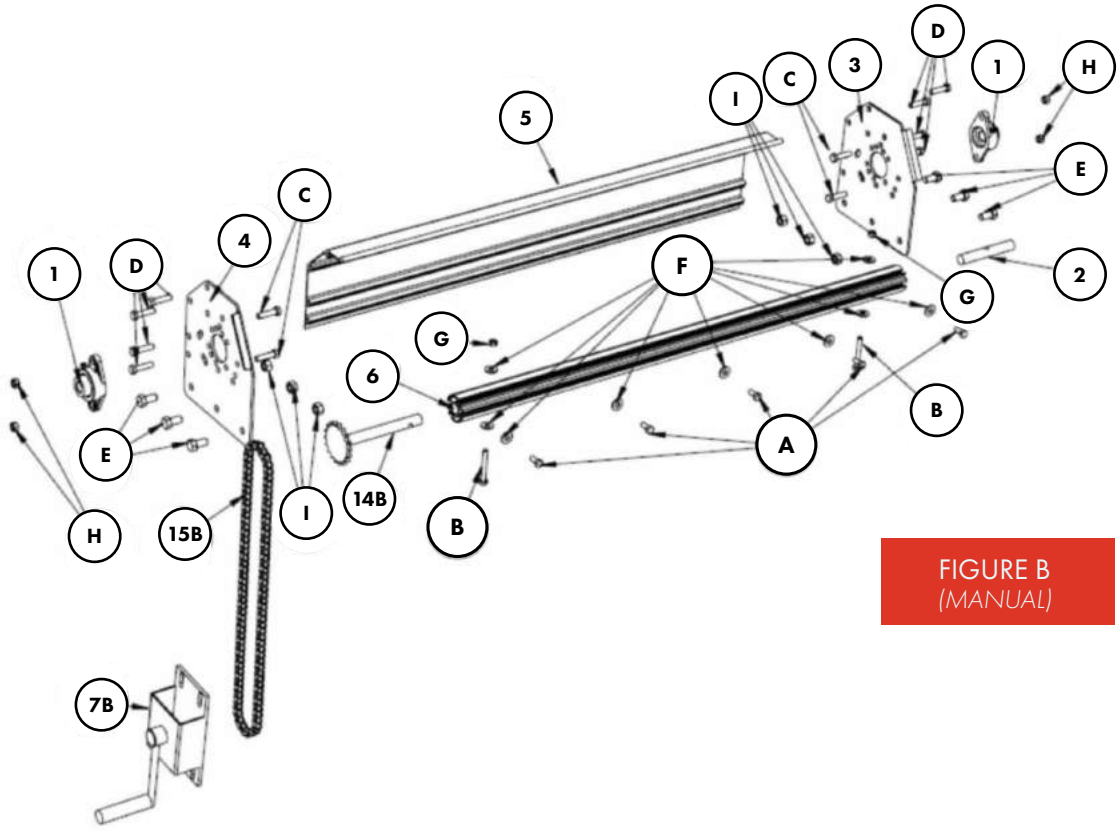
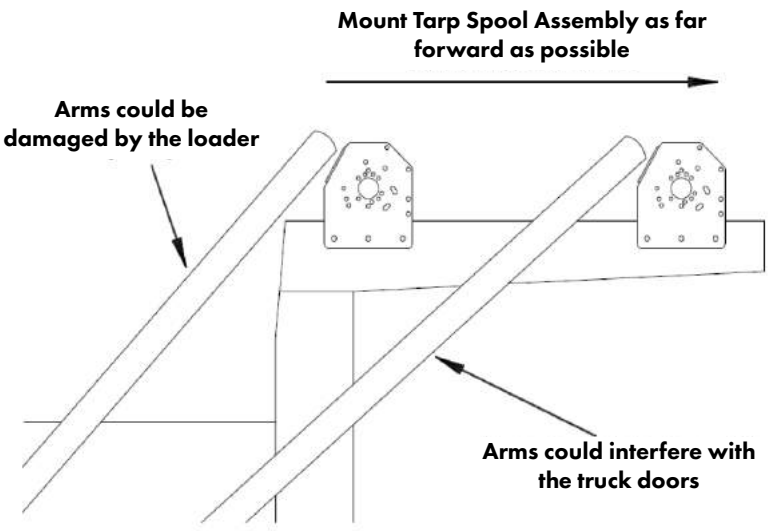


FIGURE B
(MANUAL)

ITEM	QUANTITY	DESCRIPTION	PART #
1	1	3/4" Flange Bearing	KFP 0100-200-05
2	1	3/4" Spool Mount Shaft	KFP 0100-200-06
3	1	Passenger Side Spool Mount Bracket	KFP 0100-200-03
4	1	Driver Side Spool Mount Bracket	KFP 0100-200-02
5	1	Aluminum Wind Deflector	KFP 0100-200-01
6	1	Aluminum Tarp Spool	KFP 0100-200-04
7B	1	Crank Box Assembly	KFP 0101-200-00
14B	1	Sprocket Shaft	KFP 0100-200-07
15B	1	#40 Roller Chain	KFP 0100-200-08
A	5	5/16" - 18 x 3/4" GR5 (*grade 5*)	
B	2	5/16" - 18 x 2 1/2" GR5 (*grade 5*) Hex Bolt	
C	4	3/8" - 16 x 1 1/2" GR5 (*grade 5*) Hex Bolt	
D	8	3/8" - 16 x 1 1/2" Thread Cutting Bolt	
E	6	1/2" - 13 x 1" GR5 (*grade 5*) Hex Bolt	
F	9	5/16" Flat Washer	
G	2	5/16" - 18 Nyloc Locknut	
H	2	3/8" - 16 Nyloc Locknut	
I	6	1/2" - 16 Nyloc Locknut	

MOUNTING THE TARP SPOOL MOUNTING BRACKET

FIGURE C



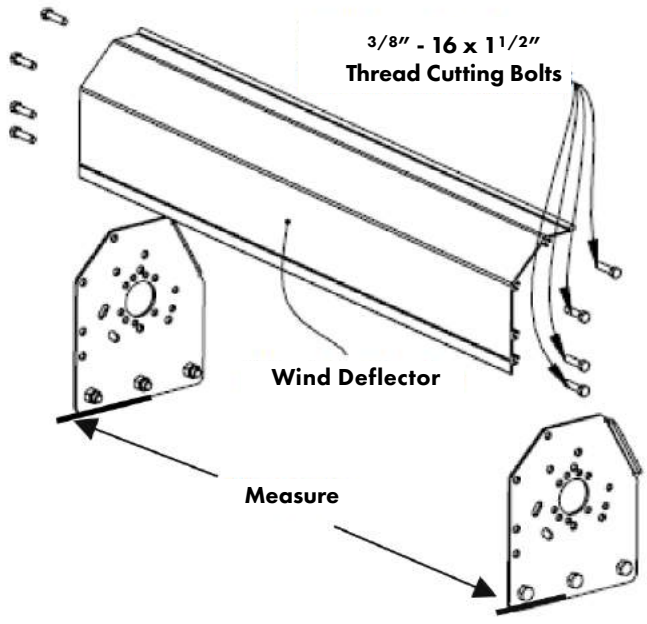
STEP 1:
Mount the supplied Passenger and Driver Side Spool Mount Brackets (items 3 & 4) as far forward as possible on the exterior of the dump box (Fig. C). Drill three 9/16" mounting brackets holes 1 1/2" down the top edge of the box.

NOTE:
If the Spool Mounting Brackets are mounting too far forward, the arms could interfere with the truck doors. If the Spool Mounting Brackets are mounted too far back, the arms could be damaged by loader.

STEP 2:
Use the supplied 1/2" x 1" Bolts (item E) and 1/2" Nyloc Locknuts (item 1) to fasten the Passenger and Driver Spool Mount Brackets to the Box (Fig C.).

INSTALLING THE WIND DEFLECTOR

FIGURE D



STEP 3:
Measure the distance between the Passenger and Driver Side Spool Mount Brackets; this measurement will be the cut length for the Aluminum Wind Deflector (item 5).

STEP 4:
Attach the Aluminum Wind Deflector to the Passenger and Driver Side Spool Mount Brackets, using eight 3/8" x 1 1/2" Thread Cutting Bolts (item D).

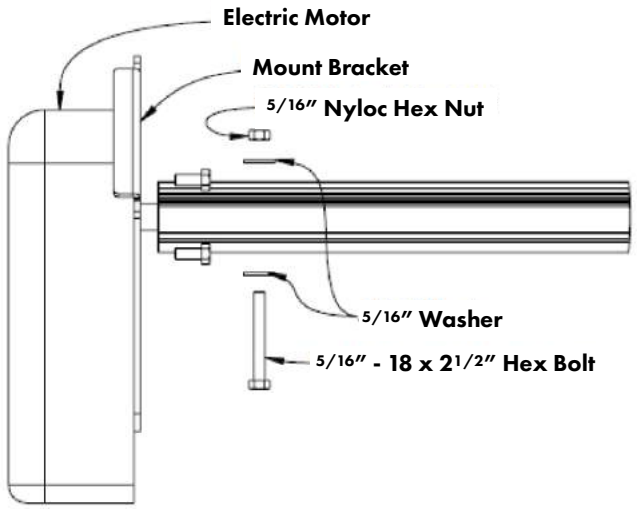
ELECTRIC SYSTEMS: MOTOR INSTALLATION

STEP 5:
Mount the TarpTorque GearMotor (item 7A) to the Driver Side Spool Mount Bracket. Use the Three supplied 5/16" x 3/4" bolts (included in motor kit) to mount the motor.

NOTE:
Make sure the motor will clear any obstructions as the dump body is raised and lowered. If there are obstructions on the driver side, it is acceptable to install the motor on the passenger side. In this case, the spool mount shaft and bearing will be installed on the driver side.

STEP 6:
DO NOT INSTALL THE CHROME COVER AT THIS TIME.

FIGURE E



MANUAL SYSTEMS: CRANK INSTALLATION

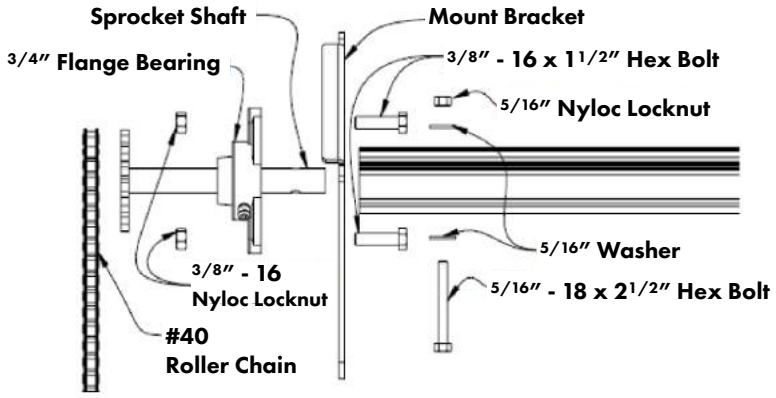
STEP 7:
Mount the 3/4" Flange Bearing (item 1) on the outside of the Driver Side Spool Mount Bracket using two supplied 3/8" x 1 1/2" bolts (item C) and two 3/8" Nyloc Locknuts (item H).

STEP 8:
Slide the Sprocket Shaft (item 14B) through the 3/4" Flange Bearing and into the open end of the Aluminum Tarp Spool. Secure in place with the supplied 5/16" x 2 1/2" Bolt (item B) and a 5/16" Nyloc Locknuts (item G).

STEP 9:
Assemble #40 Roller Chain (item 15B) around the Sprocket Shaft and the Sprocket inside the Crank Box Assembly (item 7B); adjust the Crank Box Assembly up and down for adequate chain tension. Be sure that the Sprocket Shaft and the Crank Box Assembly align vertically without any interference.

STEP 10:
Mount the Crank Box Assembly to the side wall using 3/8" - 16 x 1½" Thread Cutting Bolt (item D).

FIGURE F



INSTALLING THE TARP SPOOL

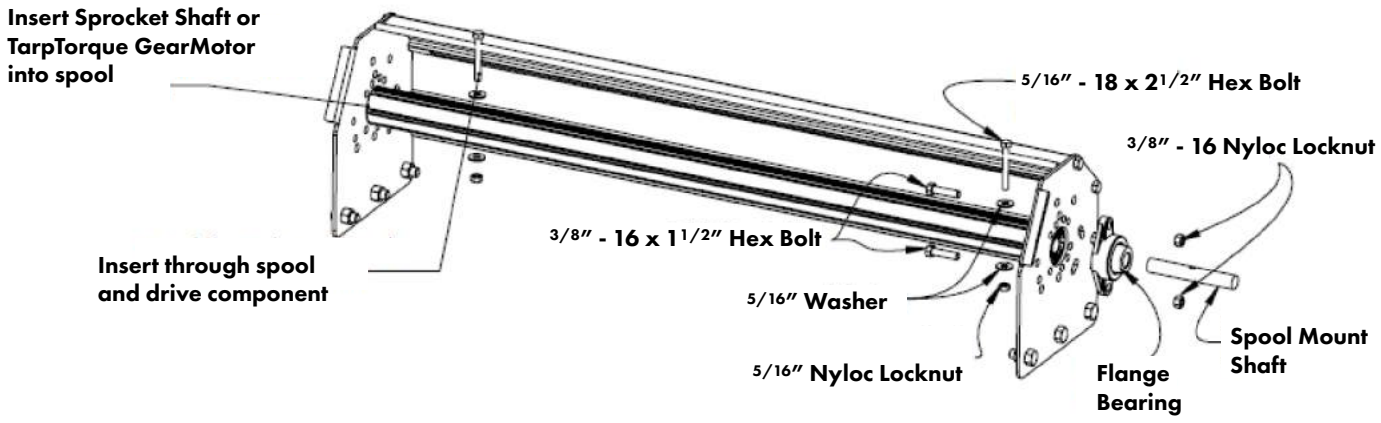
STEP 11:
Measure the distance between the Passenger and Driver Side Spool Mount Brackets and subtract 1″ from this measurement. This will be the cut length for the Aluminum Tarp Spool (item 6). After the Aluminum Tarp Spool has been cut to length, drill a 11/32″ hole through the spool 1/2″ from each end.

STEP 12:
Slide the Aluminum Tarp Spool onto the shaft of the TarpTorque GearMotor (for electric) or the Sprocket Shaft (for manual) and secure with a 5/16″ x 2 - 1/2″ bolt (item B), two 5/16″ Flat Washers (item F) and a 5/16″ locknut (item G).

STEP 13:
Slide the 3/4″ Flange Bearing (item 1) over the protruding end of the 3/4″ Spool Mount Shaft and fasten to the outside of the Passenger Side Spool Mount Bracket. Secure the bearing with two 3/8″ x 1 1/2″ bolts (item C) and two 3/8″ locknuts (item H). Be sure to install the 3/8″ bolts from the inside of the Passenger Side Spool Mount Bracket.

STEP 14:
Slide the 3/4″ Spool Mount Shaft (item 2) through the Flange bearing into the Aluminum Tarp Spool. Secure the Shaft to the Tarp Spool with a 5/16″ x 2 1/2″ bolt (item B), two 5/16″ washers (item F) and a 5/16″ locknut (item G). Tighten the two screws on the Bearing Collar.

FIGURE G



SECTION B: WIRING MOTOR AND SWITCH

DANGER:
Never work under a loaded box or any box that does not have a factory installed safety prop engaged!

STEP 1:
Run the 6 Ga. Dual Conductor Wire (item 14A) from the TarpTorque GearMotor down the front of the dump box, around the hinge, and along the frame rail to the inside of the cab where the Switch Bracket is to be mounted. Double check the wire to ensure it is free from binding and pinch points throughout the installation. Leave a loop in the wire at the body hinge area to prevent stretching when the box is raised to its highest position.

STEP 2:
Run another section of the 6 Ga. Dual Conductor Wire from the battery to the inside of the cab where the Switch Bracket is to be mounted.

STEP 3:
Connect all components of the motor circuit as shown in Fig H.

NOTE:
The circuit breaker must be installed within 5" of the battery. Wrap the circuit breaker and terminals with electric tape.

STEP 4:
Mount the Switch Bracket inside the cab using the two mounting holes on the bracket.

STEP 5:
After connecting all the wires, check to see that when the switch is turned to "Wind Tarp" the Aluminum Tarp Spool turns counter-clockwise when (*viewing it from the driver's side of the truck*). If not, switch the two wires on the Tarp-Torque GearMotor.

STEP 6:
After testing the electrical circuit (*to make sure it is wired correctly*), attach the chrome motor cover using the seven supplied #10 screws.*

**Both chrome motor cover and seven supplied #10 screws come included in motor kit.*

FIGURE H

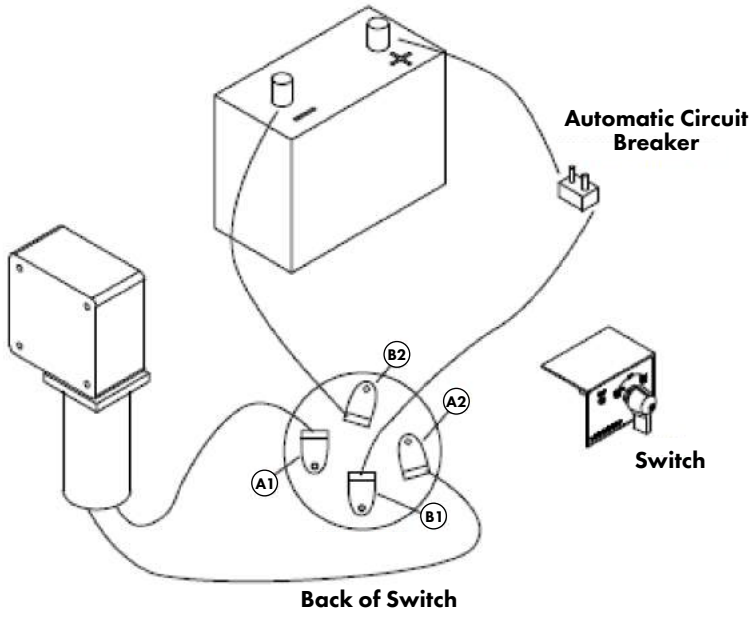
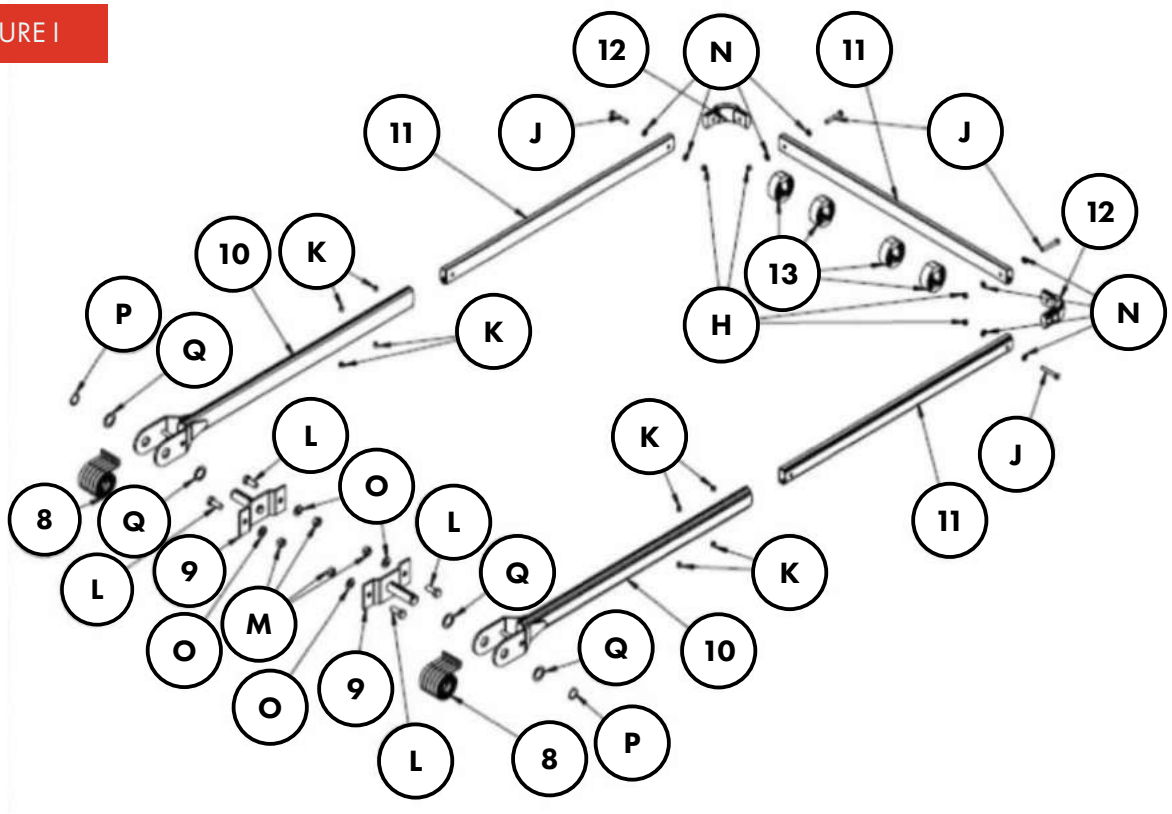


FIGURE I



ITEM	QUANTITY	DESCRIPTION	PART #
8	10	Torsion Spring	KFP 0100-100-03
9	2	Mounting Pin Assembly	KFP 0100-102-00
10	2	Lower Arm Assembly	KFP 0100-101-00
11	3	Upper Arm Tube	KFP 0100-100-01
12	2	Corner Casting	KFP 0100-100-02
13	4	Tarp Centering Puck	KFP 0100-100-04
H	4	3/8" - 16 Nyloc Locknut	
J	4	3/8" - 16 x 2" GR5 (*grade 5*) Hex Bolt	
K	8	3/8" - 16 x 2 ½" GR5 (*grade 5*) Hex Bolt	
L	4	½" - 13 x ½" Hex Drive Set Screw	
M	4	5/8" - 11 Nyloc Locknut	
N	8	3/8" Flat Washer	
O	4	5/8" Flat Washer	
P	2	Snap Ring	
Q	4	1¼" Washer	
R	2	5/8" Washer - 11 x 1½" Bolt	

SECTION C: MOUNTING THE TARP ARMS

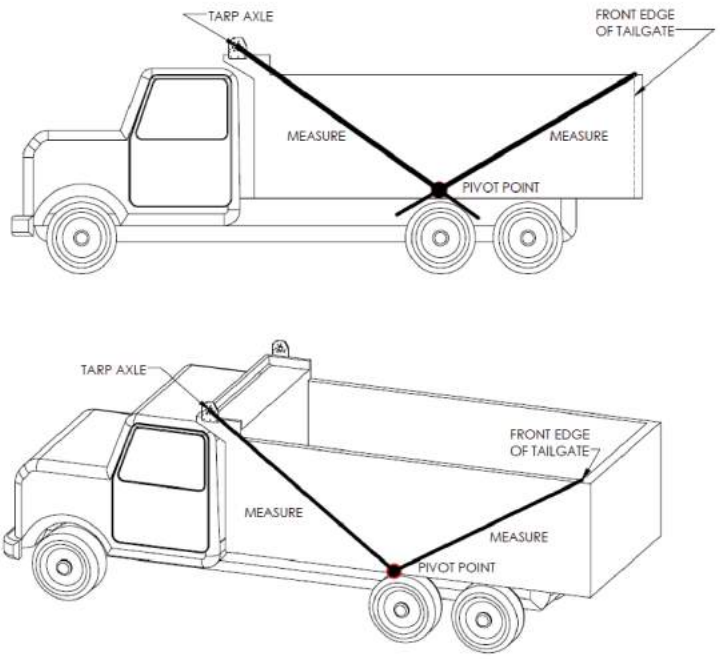
NOTE:
This is done best by two people with two tape measures. It is possible to use only one tape measure, but will require some additional time.

STEP 1:
Have one person use a tape measure to measure the distance from the Aluminum Tarp Spool to an approximate pivot point location on the bottom of the dump box.

STEP 2:
Have a second person use another tape measure to determine the distance from the front edge of the tailgate to the same approximate pivot point.

STEP 3:
The pivot point is where the two tape measures cross and the measurements are equal (Fig. J). Mark this intersection on both sides of the dump box. The pivot point must be in the same place on both sides of the dump body.

FIGURE J



MOUNTING THE PIVOT PIN

STEP 4:
Center the Mounting Pin Assembly (item 9) over the mark made for the pivot point and mark the two mounting holes for drilling along the bottom side of the body.

NOTE:
Ensure there is room behind the mounting location for washers and nuts. Also make sure there are no wires, obstructions, etc. If so, move pivot point forward or backward. Drill 11/32" hole at these locations for installation of the Mounting Pin Assembly. The pivot point must be installed at the same location on both sides of the dump body.

STEP 5:
Attach the Mounting Pin Assembly using two 5/8" x 1 1/2" Bolts (item L) and two 5/8" Locknuts (item M). Make sure to attach the Mounting Pin Assembly with the groove of the pin facing down.

STEP 6:
Repeat this procedure to mount the other Mounting Pin Assembly on the other side.

FIGURE K

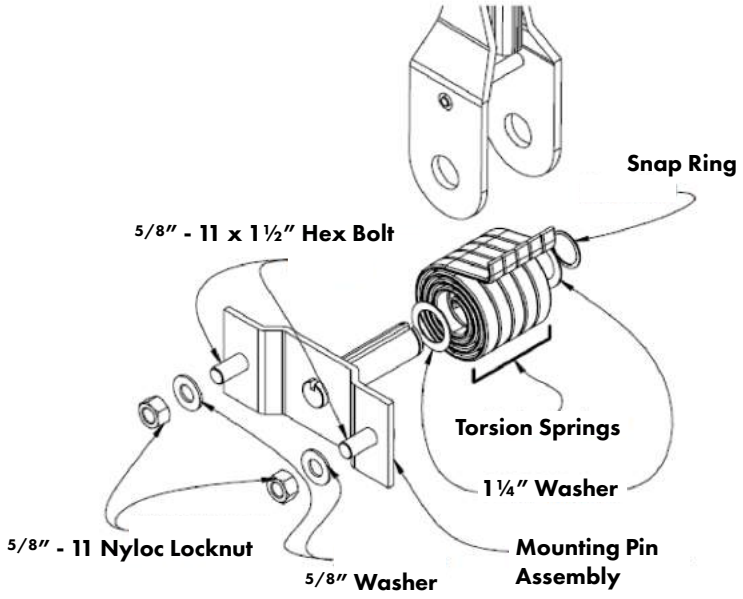
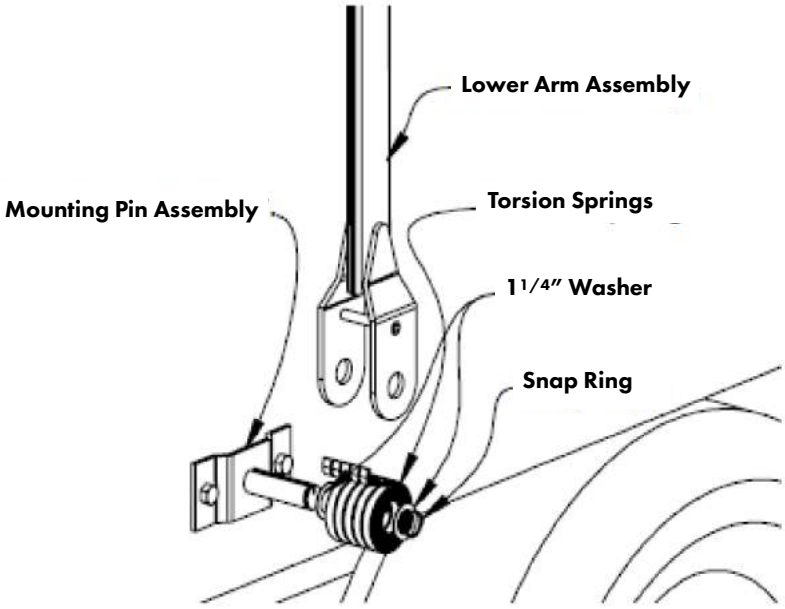


FIGURE L



ATTACHING THE LOWER ARM

STEP 7:
Insert one 1 1/4" washer (item Q) onto the Mounting Pin Assembly.

STEP 8:
With the Lower Arm Assembly pointing to the rear of the dump box, slide the Lower Arm Assembly onto the Mounting Pin Assembly with the Torsion Springs (item 8) in the center. Make sure the long legs of the Torsion Springs (item 8) are in the center. Also, make sure the long legs of the Torsion Springs are above the pin in the Lower Arm Assembly and that each Torsion Spring points to the rear of the dump box. When the Lower Arm Assembly is correctly mounted, the round side of the arm will face AWAY from the dump box.

STEP 9:
Insert one 1 1/4" Washer (item Q) on the outside of the Lower Arm Assembly and attach the Snap Ring (item P) onto the groove on the Mounting Pin Assembly.

STEP 10:
Mount the other side Lower Arm Assembly using the same method.

ATTACHING THE UPPER ARM TUBES

STEP 11:
Attach the two Corner Castings (item 12) to two of the Upper Arm Tubes (item 11) using two 3/8" x 2" Bolts (item J), four 3/8" Flat Washers (item N) and two 3/8" Nyloc Locknuts (item H).

STEP 12:
Slide one of the Upper Arm Tubes into one of the Lower Arm Assemblies and lay it on the ground behind the body; making sure that the casting is pointing to the inside of the dump box. Repeat the process for the arm on the other side. DO NOT tighten the set screws on the Lower Arm Assemblies yet.

STEP 13:
The remaining Upper Arm Tube is to be used to connect both side arms. Cut to desired length (cut opposite end of pre-drilled end) and drill a 7/16" through hole, 1" from the cut end.

STEP 14:
Attach one end of the cut Upper Arm Tube to one of the side arms using one 3/8" x 2" Bolt (item V), two 3/8" Flat Washers (item N), and one 3/8" Nyloc Locknut (item H).

STEP 15:
Slide two of the Tarp Centering Pucks onto the cut Upper

Continued Next Page

STEP 16:
Slide the pocket end of the tarp onto the cut Upper Arm Tube.

STEP 17:
Slide the remaining two Tarp Centering Pucks onto the cut Upper Arm Tube.

STEP 18:
Attach the other end of the cut Upper Arm Tube to the other side arm using one 3/8" x 2" Bolt (item V), two 3/8" Flat Washers (item N), and one 3/8" Nyloc Locknut (item H).

STEP 19:
Swing the Tarp Arm Assembly from the ground to the top edge of the rear of the dump box.

STEP 20:
Make sure the cross tube rests in the desired location at the front of the tailgate; and tighten the eight 1/2" set screws on the Lower Arm Assemblies (item 10) to fix the upper arms into position.

SECTION D: ATTACHING THE TARP

NOTE:
Bring the free end of the tarp to the front of the truck. There are three methods to attach the Aluminum Tarp Spool.

METHOD 1:
Tarp with grommets on the front edge can be mounted with 5/16" x1/4" Bolts (item A) and 5/16" Washers (item F) screwed into the Threaded slot (Fig. M).

METHOD 2:
Tarps with grommets can also be mounted by sliding 5/16" square nuts (not supplied) in the Nut slot (Fig. M) and fastened with 5/16" x 3/4" Bolts (item A) and 5/16" Flat Washers (item F).

METHOD 3:
Tarps with a spline in the front edge are mounted by sliding the Splined end into the Spline Slot (Fig. M).

SECTION E: FINAL ATTACHMENT

Operate the tarping system and adjust the Tarp Centering Pucks so that the Cross Tube does not rest directly on the top edge of the dump box (Fig. N). Also, make sure the Tarp Centering Pucks hit the Formed Flanges on the Tarp Spool Assembly.

ITEM	QUANTITY	DESCRIPTION
A	3	5/16" x ¾" Bolts
F	3	5/16" Flat Washers

FIGURE M

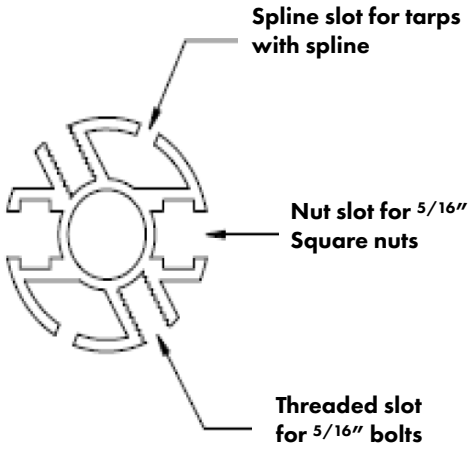
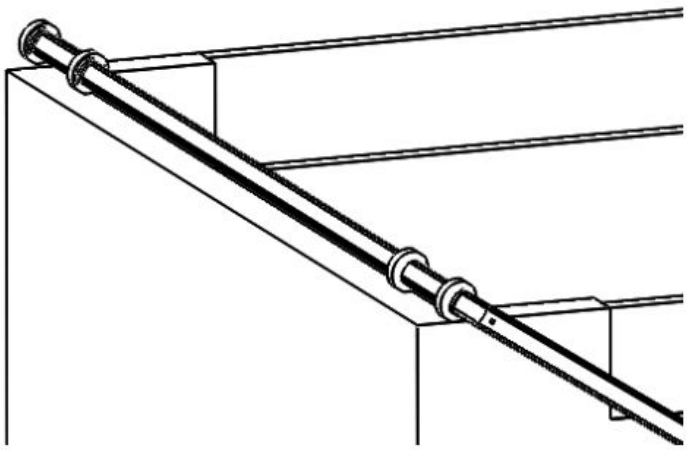


FIGURE N



NOTES

NOTES

CARGO CONTROL PRODUCTS

Tarpstop's cargo control products are made with high quality materials and precision craftsmanship to meet today's most demanding cargo control needs. From straps and accesories to chains. Our products are engineered to deliver durability and high performance you can depend on today and years down the road.

CHAINS AND HOOKS

Tarpstop's clevis chain hooks come in various sizes and have a load limit up to 113,000 pounds.

EDGE PROTECTORS

Made from a variety of materials including galvanized steel, plastic and rubber. If it has to be secured, we have the product to prevent damage to your haul.

WINCH STRAPS

Available in various sizes, all flat hook assemblies will come with wear guard, and custom sizes are available upon request.

RATCHET BINDERS

Our durabilt ratchet binder is heat treated with double action handles and spring loaded pawls for constant engagement.

OTHER QUALITY TARPING SYSTEMS WE OFFER

FASTRAK II ROLLING TARP SYSTEM

NO MORE MANUAL TARPING

Glides over without ever touching your customer's load and projects a professional image to your clients

Designed for ease of use and longevity

Backed by industry leading warranty and factory support from Tarpstop

SIDE-LOK

NO RATCHETS

You'll save time with the SIDE~LOK Tarp System for grain trucks and dump trucks.

Our aluminum latchplate and adjustable crank arm eliminate the need for ratchets or ropes to fasten the tarp

Just roll the tarp under the latch plate, lock the crank and Go!

EZ SLIDE

QUICK AND EASY

This system is designed to operate completely from the ground, no more climbing on the load

Flip a switch in the cab to cover and uncover the load

Extra strong steel bows glide on cables with plastic guides, allows smooth and easy operation

Polished aluminum wind deflector is included

EZ-OVER

ELECTRIC SYSTEM UP TO 38'

6061 aluminum alloy for superior strength and corrosion resistance

Choice of electric drive or manual ground level crank

Choice of mesh or vinyl tarp

Design adapts to varying width and lengths

Electric systems include switch, breaker, wire and motor (2 year warranty on electric motor)

DYNALITE

COMPLETE SIDEKITS

Premium quality at a great price!

Tough, high quality components are a standard feature of our Dyna-Lite sidekit

Ample use of 6061-T6 aluminum makes for light weight and long lasting durability

CONTACT US TODAY

The products we manufacture are designed for daily, Over-the-Road use and will far outlast the imported products available elsewhere online. Our customers tell us they buy for the great prices and come back for the quick, friendly service.

The majority of our business is done face to face at one of our 3 Midwest locations. Visit our shops or give us a call and find out for yourself!

Email
Sales@tarpstop.com

Call Us
1-877-999-8277

8:00am - 11:00pm
(Eastern Time Zone) Monday - Friday

8:00am - 12:00pm
(Eastern Time Zone) Saturday

WWW.TARPSTOP.COM

TARPSTOP®
RUNNING THROUGH WALLS